

Receiving Report

Date: 9/5/28

Batch No: 11/1885

Supplier: Norman

Dart P/O: 8854

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin:

Date: 09/05/29
 Received/Costing: RCP 11133
 Initial: [Signature]

Location: _____

Marmon / Keystone Canada Inc.



Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

SOLD TO: VENDU À:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIPPED TO: EXPÉDIER À:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

RECEIVED JUN 02 2009

INVOICE
FACTURE
393741

INVOICE DATE
DATE DE FACTURE
5/27/09
PAGE 1

SHIP VIA / EXPÉDIÉ PAR EPIC		F.O.B. / F.A.B. BOUCHERVILLE		G.S.T. / T.P.S. R137204947 Q.S.T. / T.V.Q. 1016343044 TQ0001 LE	
YOUR ORDER NO. / VOTRE N° DE COMMANDE 8854	SALESMAN / VENDEUR GHI		MARMON / KEYSTONE # 1077018	PROVINCIAL TAX NO. 6122-5207	
				N° TAXE PROVINCIALE	

ORDERED / COMMANDEE	DESCRIPTION	SHIPPED / EXPÉDIÉE QUANTITY / QUANTITÉ	UNIT PRICE / PRIX UNITAIRE	AMOUNT / MONTANT
600 FT	STAINLESS STEEL TUBE A554 FINI MOULIN 304 304 ORN. TUBE 3/4" X 3/4' X .065 A554 STO .750 .750 .065 304APC Cust. part#: M304TS0750W065	600 FT 364 LBS 30 Pieces	2.220 /FT	1,332.00
45 FT	ALUMINUM HOLLOW BAR B-241 T6511 ABH 1.000 .188 .624 E6061 Cust. part#: M6061T1000W188	43 FT 11 IN. 25 LBS 2 Pieces	3.750 /FT	164.69
	Energy Surcharge			12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS
PLUS 2% PER MONTH ON
ALL OVERDUE ACCOUNTS.

TERMES: NET 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTE PASSÉ DÙ.

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE.
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES
RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. / HST T.P.S.	75.44
PROVINCIAL TAX TAXE PROVINCIALE	.00

**PAYMENT OF THIS INVOICE IS DUE BY
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE**

06/26/2009

1,584.33

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date May 29, 2009	Page 1
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Receipt Number RCP00011133

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008854

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TS0750W065	304 SQ Tube .75x.75x. FINISH: ASTM A554 MILL FINISH MATERIAL: AISI 304/316 STAINLESS STEEL TUBING B/N111885	600.0000	f	2.220000	1,332.00	May 29, 2009
	M6061T6T1000W1	6061T6 RD TUBE 1.00 X QQ-A-200/87 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N111885	45.0000	f	3.750000	168.75	May 29, 2009

Comments:

Marmon/Keystone Canada Inc.



Specialty Steels

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1077018
Date...: 05/27/2009

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA
EPIC

F.O.B.
BOUCHERVILLE

SALESPERSON
G. Dulude

YOUR ORDER NO.
8854

	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	600 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 ✓ Cust. part#: M304TS0750W065 HT#.....: 3DK5 Total...	30 30	600/FT 600/FT	IN
02	45 /FT	ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 ✓ Tariff Number: 7608.20.00.90 Cust. part#: M6061T1000W188 HT#.....: 100012089 HT#.....: 50924042 Total...	1 1 2	24/FT 19/FT 43/FT	IN IN IN

05/05/08

No. of Bdls/Pieces

2 / 0

Total Weight.....:

389

Customers.: _____

DART

Purchase Order

Date May 26, 2009	Page 1
Purchase Order Number PO00008854	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FXED
6897056

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	May 26, 2009	N30	Epic Express	May 29, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
600.0000	M304TS0750W065	304 SQ Tube .75x.75x.0 Comments: MATERIAL: AISI 304/316 STAINLESS STEEL TUBING FINISH: ASTM A554 MILL FINISH	29/05/2009	No	2.220000	f	1.332.00
45.0000	M6061T6T1000W188	6061T6 RD TUBE 1.00 X . Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/87 OR QQ-A-225/8	29/05/2009	No	3.750000	f	168.75

9/5/08

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Comments:**Tax Summary:**

GST 75.04
GSTME 0.00
GSTND 0.00

Less:

included tax

0.00

Subtotal

1,500.75

Total tax

75.04

Total purchase order in

CAD Dollars

1,575.79

Entered By: *CL* CLAVOIE

Approved By: *[Signature]*



fischer CANADA
STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type: 304
Size: 0.750"x 0.750"x 0.065"x 240.000"
Finish: As Welded
Your P.O. #: MX9045
Item Code: 50-9781

S
07/05/08

HEAT NO.: 3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0670	1.6990	0.0310	0.0010	0.3260	18.1910	N/R	8.1930
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
48550	97530	48.97	87.0 HRB

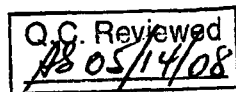
Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 05/08/2008

Rob Kaminski

Rob Kaminski

Metallurgical Lab Technician



190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

KAISER ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

To be sent Back

CUSTOMER PO NUMBER: 60-35912		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9019974	LINE ITEM: 001	SHIP DATE: 06/17/2008	KAISER LOT NUMBER: 100012089	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 637.000 LB	QUANTITY: 47.000 PCS	B/L NUMBER: 947079	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	Elong in 2	HARDNESS	CONDUCT.	BEND
XTR075617	0001	01	41.0	36.3	16.7	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-06 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Tom G. Small, Jr.

Plant Serial: 00217088

Kaiser Order Number: 9019974

Line Item: 001

Page 1 of 1

AT

1.188

733

08/28/2008 From: MARMON/KEYSTONE
M/R OR: 80-67413
C P.O.: MN5975

INIT.: JOAN

To: M/K - BOUCHERVILLE (01)

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

Best in Class

To be sent Back

CUSTOMER PO NUMBER: 60-33937		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9012461	LINE ITEM: 001	SHIP DATE: 01/16/2008	KAISER LOT NUMBER: 50924 042	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 488.000 LB	QUANTITY: 36.000 PCS	B/L NUMBER: 943666	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	REID
XTR069559	0001	001	44.1	39.0	14.3	NA N/A	N/A	N/A
XTR069559	0001	002	44.1	38.8	14.8	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-06 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Frank E. Watson, Quality Assurance Manager

Frank E. Watson

Page 1 of 1

Q10: REVIEWED 724

Kaiser Order Number: 9012461

Line Item: 001

AT 1.188 133

Marmon/Keystone Canada Inc.**Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 5/26/09

Quotation number.: 1-519009

QUOTATION

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

ATTN.: CHANTAL LAVOIE**Sold To:**

DART AEROSPACE LTD

1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.**Terms**

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing
Line - 1	STAINLESS STEEL TUBE A554 FINI MOULIN 304		
600 FT	STO .750 .750 .065 304APC	1	2.220/FT 1,332.00
	Surcharge of \$272.03 included in the price		
Line - 2	ALUMINUM HOLLOW BAR B-241 T6511		
45 FT	ABH 1.000 .188 .624 E6061	1	3.750/FT 168.75
	1 x 19'11" + 1 x 25'4" in stock		
	Energy Surcharge		12.20
All applicable taxes Extra. Duty		Total amount..:	1,512.95
All prices quoted in Canadian Dollars unless otherwise stated.		Total weight....:	389.0 lbs

Date : Tuesday, 26/05/2009 7:05:42 AM
 User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job / SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
		25						
	0.0	M6061T6R0875	VC-CAM002	6.00000000	0.0000	02/07/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	6.00000000	0.0000	02/07/2009	0	N
	0.0	M6061T6S080	VC-CAM002	256 SH 45.55940000	5.9500	02/07/2009	1	N
	0.0	M6061T6T1000W1	VC-COP001	2636180000	40 0.0000	02/07/2009	0	N
		88						
	0.0	M6063T5A0750W0	VC-CAM002	30.98060000	40 0.6700	02/07/2009	1	N
		63						
	0.0	M6063T5C75X75	VC-CAM002	4.00000000	20 2.2500	02/07/2009	1	N
		W125						
	0.0	MS20470AD45	VC-AVI001	1695.00000000	213 0.0000	02/07/2009	0	N
	0.0	MS21059L3	VC-AVI001	500.00000000	500 0.8400	02/07/2009	1	N
	0.0	MS2106904	VU-MMA001	24.00000000	50 0.6000	02/07/2009	1	N
	0.0	MS27039115	VC-AVI001	50.00000000	100 0.2900	02/07/2009	1	N

Date : Tuesday, 26/05/2009 7:05:42 AM
 User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job / ISO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	18200	VU-VIV001	1.00000000	0.0000	02/07/2009	0	N
	0.0	516WC	VC-HAS001	298.00000000	500 0.1292	02/07/2009	1	N
	0.0	71614050C	VU-MCM001	10.00000000	50 2.9416	02/07/2009	1	N
	0.0	825 221	VC-HAS001	50.00000000	3.0793	02/07/2009	1	N
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	02/07/2009	1	N
	0.0	AELS1032130	VU-MMA001	20.00000000	0.0000	02/07/2009	0	N
	0.0	AN3107	VU-ADG001	4.00000000	20 1.7500	02/07/2009	1	N
	0.0	AN33A	VU-AIR002	200.00000000	300 0.0480	02/07/2009	1	N
	0.0	AN3C12A	VU-MMA001	7.00000000	50 0.6000	02/07/2009	1	N
	0.0	AN3C36A	VU-MMA001	100.00000000	100 0.0000	02/07/2009	0	N
	0.0	AN3C3A	VU-AIR002	8.00000000	500 0.0000	02/07/2009	0	N
	0.0	AN3C41A	VU-MMA001	100.00000000	100 0.0000	02/07/2009	0	N
	0.0	AN412A	VU-AIR002	100.00000000	100 0.1100	02/07/2009	1	N
	0.0	AN413A	VU-AIR002	500.00000000	500 0.1150	02/07/2009	1	N
	0.0	AN526C632R12	VU-AIR002	100.00000000	100 0.0000	02/07/2009	0	N
	0.0	AN5C11A	VU-MMA001	90.00000000	100 1.3000	02/07/2009	1	N
	0.0	AN5C12A	VU-MMA001	36.00000000	50 2.5000	02/07/2009	1	N
	0.0	AN5C13A	VU-MMA001	37.00000000	50 0.0000	02/07/2009	0	N
	0.0	AN960C416L	VU-MMA001	165.00000000	300 0.1500	02/07/2009	1	N
	0.0	AN960C516L	VU-MMA001	51.00000000	300 0.1500	02/07/2009	1	N
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	02/07/2009	0	N
	0.0	GP72530	VU-MCM001	20.00000000	0.0000	02/07/2009	0	N
	0.0	D25761	VC-ALP001	100.00000000	0.0000	02/07/2009	0	N
	0.0	D2712	VC-HAS001	250.00000000	0.0000	02/07/2009	0	N
	0.0	D2985	VC-STU001	30.00000000	0.0000	02/07/2009	0	N
	0.0	D2986	VC-ACR001	23.60400000	3.3525	02/07/2009	1	N
	0.0	D30153	VC-ACK001	145.00000000	0.0000	02/07/2009	0	N
	0.0	D30155	VC-ACK001	10.00000000	0.0000	02/07/2009	0	N
	0.0	D31881	VC-DEL002	5.00000000	0.0000	02/07/2009	0	N
	0.0	D32330	VU-MCM001	4.00000000	0.0000	02/07/2009	0	N
	0.0	D35671	VU-MMA001	4.00000000	0.0000	02/07/2009	0	N
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	02/07/2009	0	N
	0.0	D36931	VC-EAG002	6.00000000	0.0000	02/07/2009	0	N
	0.0	D38821130	VC-BON001	63.00000000	0.0000	02/07/2009	0	N
	0.0	D38821130P	VC-BON001	10.00000000	44.9800	02/07/2009	1	N
	0.0	HK2820	VC-GEN001	10.00000000	7.7400	02/07/2009	1	N
	0.0	K10018	VU-MMA001	4.00000000	0.0000	02/07/2009	0	N
	0.0	M304S16GA	VC-COP001	64.00000000	192 6.7800	02/07/2009	1	N
	0.0	M304TS0750W065	VC-COP001	270.82743500	500 0.0000	02/07/2009	0	N
	0.0	M6061T6A750W06	VC-MAG002	18.19629000	40 0.0000	02/07/2009	0	N

DART

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Purchase Order

Date May 26, 2009	Page 1
Purchase Order Number PO00008854	

S/O 1077018
C/O 05/27


Vendor Address:

Marmion/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	May 26, 2009	N30	Epic Express	May 29, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
600.0000	M304TS0750W065	304 SQ Tube .75x.75x.0 Comments: MATERIAL: AISI 304/316 STAINLESS STEEL TUBING FINISH: ASTM A554 MILL FINISH	29/05/2009	No	2.220000	f	1,332.00
45.0000	M6061T6T1000W188	6061T6 RD TUBE 1.00 X . Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/87 OR QQ-A-225/8	29/05/2009	No	3.750000	f	168.75
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							
<div>Thank's! Shirley 5/26</div>							
Comments:		Tax Summary:		Less:			
		GST		75.04		included tax	
		GSTME		0.00			
		GSTND		0.00			
		Entered By: CL CLAVOIE		Subtotal		1,500.75	
		Approved By: 		Total tax		75.04	
				Total purchase order in			
				CAD Dollars		1,575.79	

Marmon/Keystone Canada Inc.**Aciers Spécialisés**290, Chemin du Tremblay
Boucherville QC J4B 5X9Téléphone : 514-527-9153
Télec./Fax : 450-641-2153
www.marmonkeystone.com**TÉLÉCOPIE / FACSIMILE**

Date:

05/27/2009

Destinataire/TO:

Linda Loeble

Télec.

FAX #:

1-613-632-1053

Expéditeur/FROM: ALINE SIMARD

Confidentialité:

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MESSAGE :

Parking Slip & Invoice
8854/1077018

Marmon/Keystone Canada Inc.

Marmion/Keystone Canada Inc.**Specialty Steels**

PAGE: 1

290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357Shipping date..... 05/27/2009
Name of Carrier.... EPIC
F.O.B..... BOUCHERVILLE**COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.**

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the Canadian freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #986-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. 4-43 dated September 18, 1967 and set forth in Express Traffic Association; Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Telephone..... 613 632 5200

Customer order.: 8854

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here:
For all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08			Collect
01-STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC 05/27/2009 600 FT Cust. part#.: M304TS0750W065 Rev: FK HT#:3DK5		363.6	Received \$ To be applied in prepayment of the charges on the property described herein.
02-ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 05/27/2009 43 FT 11 IN. Cust. part#.: M6061T1000W188 Rev: KA HT#:100012089 KA HT#:50924042		24.8	Agent or Cashier. Per.
		1	For carrier's use
		1	Advance and or beyond \$
			Misc. \$
			Suppl. Piece \$
			Suppl. Value \$
			Total \$
			Shipper show amount of C.O.D.
			Amount \$
			Fee \$
			Total \$
Bdls/Pieces 2 + 0 = 2	Number of extra large pieces.	Total weight 389 LB	Valuation
Dimensions	Where required by tariff shipper must complete the following. Total cubic feet		Order number 1077018
Shipper	Transport	Customer	

Marmon/Keystone Canada Inc.**Specialty Steels**

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PACKING SLIP

PAGE... 1
 Order : 1077018
 Date... 05/27/2009

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	8854	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS0750W065 HT#.....: 3DK5 Total...	30 30	600/FT 600/FT	IN	
02	ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T1000W188 HT#.....: 100012089 HT#.....: 50924042 Total...	1 1 2	24/FT 19/FT 43/FT	IN IN IN	

No. of Bcls/Pieces

2 / 0

Total weight.....:

389

Customers.: _____



fischer CANADA
STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type: 304
Size: 0.750"x 0.750"x 0.065"x 240.000"
Finish: As Welded
Your P.O. #: MX9045
Item Code: 50-9781

HEAT NO.: 3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):


C	Mn	P	S	Si	Cr	Mo	Ni
0.0670	1.6990	0.0310	0.0010	0.3260	18.1910	N/R	8.1930
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I.	P.S.I.	%	
48550	97530	48.97	87.0 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 05/08/2008



Rob Kaminski

Metallurgical Lab Technician

Q.C. Reviewed
05/14/08

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER: 60-35912		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9019974	LINE ITEM: 001	SHIP DATE: 06/17/2008	KAISER LOT NUMBER: 100012089	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 637.000 LB	QUANTITY: 47.000 PCS	B/L NUMBER: 947079	DIAM/ODP/THKNS: 	WIDTH: 	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3080 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3080 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR075617	0001	01	41.0	36.3	16.7	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Na	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-06 ASME-SB241 1998 SECT II AMS-QQ-A-200/B TYPE 1
 ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
 applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00217088

Kaiser Order Number: 9019974

Line Item: 001

Page 1 of 1

Tom G. Small, Jr.

AT

1.188

733